

**SECRET**

1 A package assembly for an ink-jet ink reservoir, comprising:

2 a) an ink-jet ink reservoir having a fluid orifice;

3 b) an label removably and adhesively bonded to the

4 reservoir and sealing the orifice; and

5 c) pouch material bonded to the label and forming a

6 package around the reservoir.

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~~the package as  
ked to the lab~~

1 ~~4~~ 4. The package assembly of claim 1 wherein the pouch material  
2 has longitudinal seal located on the side opposite from the label.

1           5. The package assembly of claim 1 wherein the label has a  
2           lateral margin of deadened adhesive at one end so that when the label

and pouch material are removed from the reservoir the bond between the pouch material and the label is substantially in shear and the bond between the label and the reservoir is substantially in tension.

Sub  
A3)

A<sup>21</sup> 6. A removable label for sealing an ink-jet ink reservoir,  
comprising:

a laminate label having

a layer of adhesive removably bondable to a reservoir,

a layer of polyester film on one side of which the adhesive layer is coated,

a layer of laminating film on the other side of the polyester film,

a layer of aluminum foil, one side of the aluminum foil being

bonded to the polyester film by the laminating film,

a layer of laminating adhesive, and

a polyethylene heat seal film, the other side of the aluminum foil

being bonded to the heat seal film by said laminating

adhesive.

7. The removable label of claim 6 further including a lateral margin of deadened adhesive located at one end of the label.

8. The removable label of claim 7 wherein the lateral margin is

2 a layer of polyester located between the reservoir and the layer of  
3 removable adhesive.

1 9. A method for removing a label from an ink-jet ink reservoir,  
2 comprising:

- 3 a) removing a pouch that contains the reservoir;  
4 b) raising one end of the label from the reservoir by removing  
5 the pouch;  
6 c) applying a shear force between the pouch and the label; and  
7 d) applying a tension force between the label and the reservoir.

1 10. The method of claim 9 including simultaneously removing  
2 the label from the reservoir by removing the reservoir from the pouch.

ADD  
C3

add  
A4  
add  
B5